



Bergamid™ B70 G50 Black T70

Polyamide 6

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Fiber, 50% Filler by Weight		
Features	• Good Hardness • Good Processability	• Good Stiffness • Good Strength	• High Impact Resistance • Medium Viscosity
Uses	• Appliances • Automotive Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.55 g/cm ³	1.55 g/cm ³	ISO 1183
Molding Shrinkage - Across Flow (0.0787 in (2.00 mm))	1.0 %	1.0 %	ISO 294-4
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	2.03E+6 psi	14000 MPa	ISO 527-2/1
Tensile Stress	23200 psi	160 MPa	ISO 527-2/5
Tensile Strain ² (Break)	2.0 %	2.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	7.6 ft-lb/in ²	16 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	
Melting Temperature	428 to 437 °F	220 to 225 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	455 to 473 °F	235 to 245 °C
Middle Temperature	464 to 482 °F	240 to 250 °C
Front Temperature	473 to 491 °F	245 to 255 °C
Nozzle Temperature	491 to 500 °F	255 to 260 °C
Mold Temperature	140 to 176 °F	60 to 80 °C

Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5 mm/min)